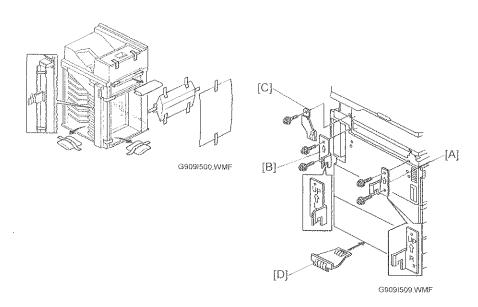
## MAILBOX (Machine Code: G909)

# INSTALLATION PROCEDURE For Machine Code: A230, A231, and A232 Copiers

NOTE: THE MAILBOX MUST BE INSTALLED BY A CUSTOMER SERVICE REPRESENTATIVE WHO HAS COMPLETED THE TRAINING COURSES ON THE BASE MACHINE AND THE MAILBOX.

P/N: G9098610 Printed in Japan

### **INSTALLATION PROCEDURE**



## **ACAUTION**

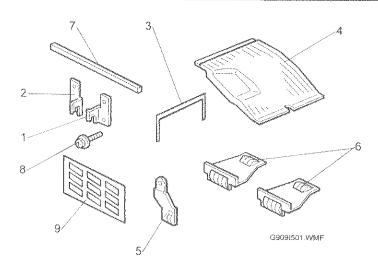
Unplug the main machine power cord before starting the following procedure.

- NOTE: 1) When the finisher (A697) will be installed on the machine, the bridge unit for the mailbox (G912) must be installed.
  - The bridge unit for the mailbox must be installed before installing this unit on the main machine.
- 1. Unpack the finisher and remove the tapes.
- 2. Attach the front joint bracket [A] and rear joint bracket [B] to the main machine (2 screws each).
- 3. Attach the upper grounding plate [C] (1 screw).
- Peel off the backing of the double sided tape that is attached to the lower grounding plate [D].
- Attach one lower grounding plate to the center of the bottom edge of the paper tray unit as shown.

#### ACCESSORY CHECK

Check the accessories in the box against the following list.

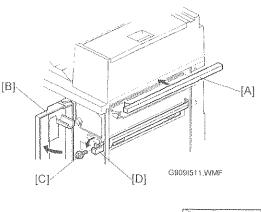
No.	Description	Q'ty	Note
1	Front Joint Bracket	ſ	
2	Rear Joint Bracket	1	
3	Exit Guide Mylar	1	For A229
4	Proof Tray Attachment	1	For A230, A231, and A232
5	Upper Grounding Plate	1	For A230, A231, and A232
6	Lower Grounding Plate	2	One for A230, A231, and A232 Two for A229
7	Cushion	1	
8	Tapping Screw - M4 x 14	4	
9	Bin Decals	1	
10	Installation Procedure	1	

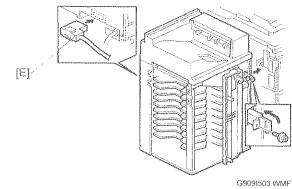


## REQUIREMENT OPTIONS FOR MAIN MACHINE

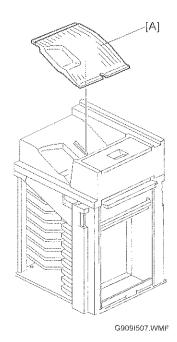
When installing the mailbox, the following options for main machine must be required.

- 1. Bridge Unit Type 450 (A688)
- 2. Paper Tray Unit PS360 (A682)





- 6. Attach the cushion [A] to the mailbox, as shown.
- Open the front cover [B] of the mailbox, and remove the screw [C] which secures the locking lever [D]. Then pull the locking lever.
- Align the mailbox on the joint brackets, and lock it in place by pushing the locking lever.
- 9. Secure the locking lever (1 screw) and close the front door.
- 10. Connect the mailbox cable [E] to the main machine.



- 11. Peel off the backing of the double sided tape that is attached to the proof tray attachment [A].
- 12. Install the proof tray attachment on the proof tray.
- 13. Turn on the main switch and check the mailbox operation.

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